



Processing instructions

GENERAL INFORMATION

The same installation instructions as for processing hot asphalt essentially apply for **Viacore** pursuant to EN 13108, except for the laying temperature and necessary higher viscosity for the **Viacore** mix by adding water.

All employees must be proficient in their field of work. It is an advantage if at least one person has advanced knowledge of installing asphalt mix.



PAY ATTENTION TO THE FOLLOWING DURING PROCESSING

- Clean the substratum and joints thoroughly
- Create a bonding course – e.g. with reactive primer or a bitumen emulsion C 40 or C 60
- Pre-treat joints
- Mix Viacore with approx. 2 M% water and spread evenly
- Install with a corresponding super-elevation depending on the layer thickness
- Observe the min. and max. course thickness for each installed layer
- Compact with suitable equipment (roller or plate compactor)

LAYER THICKNESS OF EACH COURSE

Viacore	Min. cm	Max. cm
AC 5	1,5	3,5
AC 8	2,5	4,0
AC 11	3,0	5,0

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